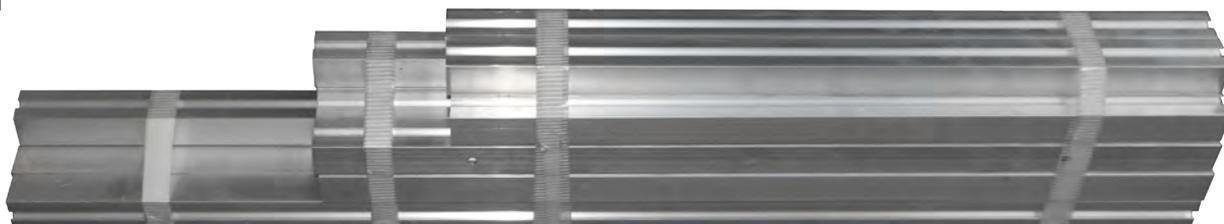
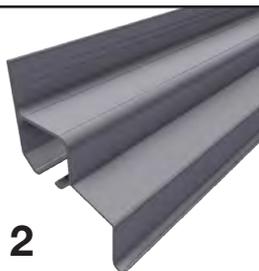


ALUMINIUM SLIDING DOOR KIT

1



2



3



4



5



6



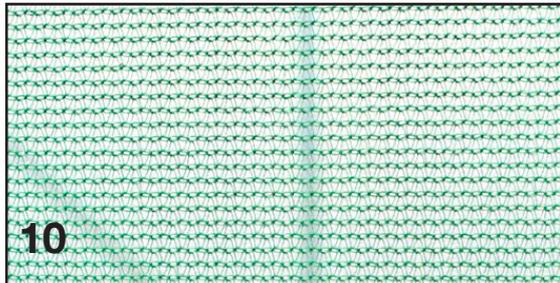
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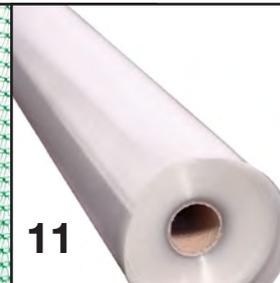
8



10



11



12



13



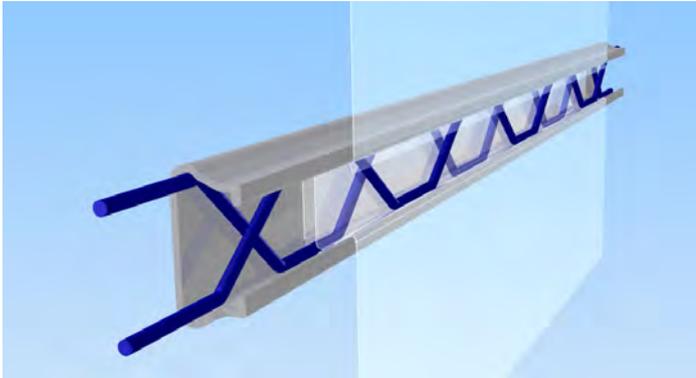
14



Image	Description	Quantity Per Door
1	SLIDING DOOR FRAME PACK	1
2	SLIDING DOOR TRACK 1.8M LONG	1
3	DOOR ROLLER PACK	1
4	DOOR SIDE JOINER	2
5	DOOR CORNER JOINER	4
6	SELF DREW SCREW	24
7	BASE INFILL	3m x 2 and 1m x 1
8	TOP INFILL	3m x 2 and 1m x 1
10	40% SHADE NETTING	1
11	POLYTHENE	1
12	DOOR DROP BOLT ASSEMBLY	1
13	DROP BOLT GROUND TUBE	1
14	DOOR GUIDE	2

PARTS: PVC Ventilation Panel, Wiggle Wire

TOOLS: Wire cutters, Stanley knife



If you're only fitting one access door and have chosen a ventilation panel for the opposite end, then clip this in to position along the top edge first using the 'W' wire. You can redo this if you're not totally happy with the position, making sure you've got the length correct. Then using the same method fasten both sides, working from top to bottom. Finally trim the edges (if required) using a sharp knife. Remember, once trimmed off it is difficult to undo and fasten down again.



CONSTRUCTING ALUMINIUM SLIDING DOORS

TOOLS: Rubber or wooden mallet, Stanley knife, Cordless drill



IMAGE 1

Note: We advise assembling the doors on a hard, level surface.

Step One

Layout all the door parts to ensure you have all the parts (image 1).

Step Two

Position the components for the door frame ensuring all the aluminium sections are facing the same way up (image 2). The bottom door section is the larger one. One of the cross bars has two drill holes to fit the door rollers. Make sure these holes are at the top (which is the top of the smaller partition).

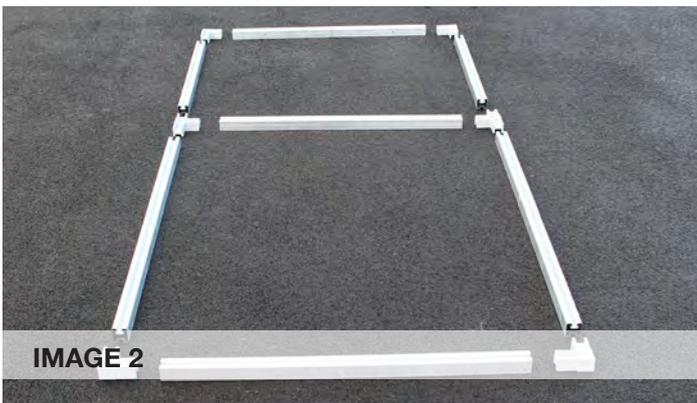


IMAGE 2

Step Three

Using a rubber (or wooden) mallet tap the plastic joiners in to place, thus assembling the outer frame of the door (see images 3-6).



IMAGE 3

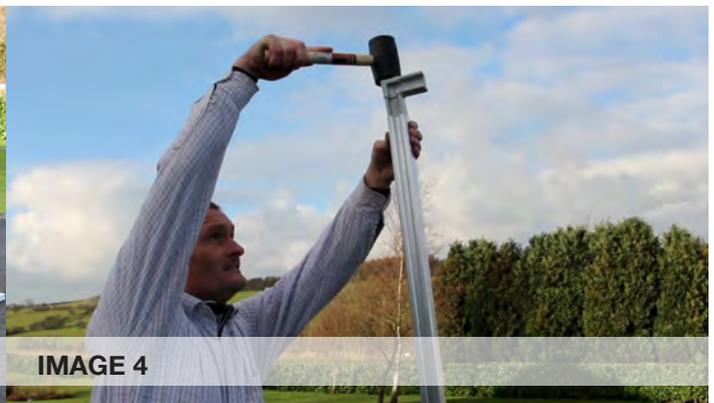


IMAGE 4



IMAGE 5

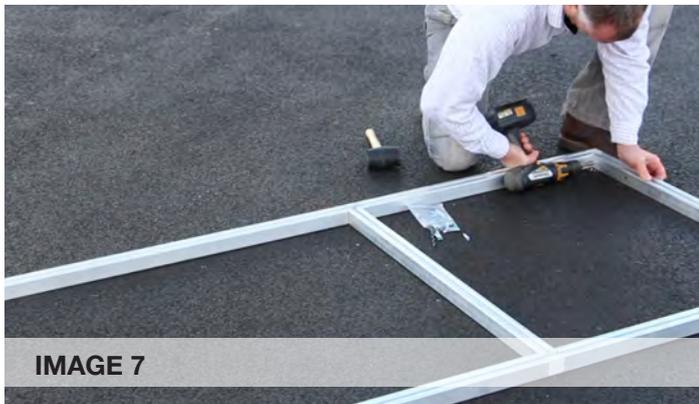


IMAGE 6

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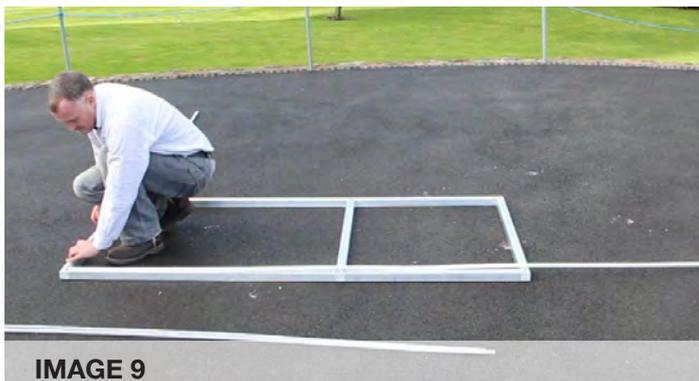
Step Four

Using a cordless drill with the correct size hexagonal bit attached, insert the self-tapping screws so that they cut through the aluminium frame and penetrate the plastic joiners (see image 7). Two screws per corner and three screws for each end of the middle cross bar. Make sure you screw them from the inside of the frame to keep the screw heads concealed (see image 8).



Step Five

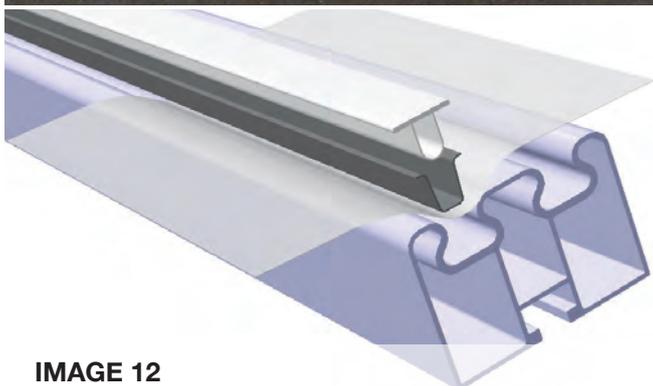
Cut the plastic infill strips to size before the start to fit the door cladding. Do this by laying them out in position and marking them with a pen (see image 9).



Step Six

We supply enough polythene to cover the whole door, but we also supply enough netting to cover the top door section.

Lay the polythene over the larger bottom door panel and the net over the top smaller panel. Insert the base infill strip across the middle cross bar trapping both the polythene and the netting. This is the 'U' profile plastic strip, and it may require a little wiggling to get it in to position within the groove (see image 10). Gently tap the top plastic infill in to position locking the base infill in to place (see images 11 & 12). If you're cladding the whole door with polythene then lay the whole sheet over the door and fix in the middle the same way.



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Step Seven

Pull the polythene tightly to one end and fix in to position using the base infill and lock in position with the top infill (see image 13). Repeat at the other end of the door, whether using net or polythene (see image 14).

Step Eight

Now do the same down both sides (see image 15), and finally trim off the excess using a sharp knife (see image 16).



IMAGE 13

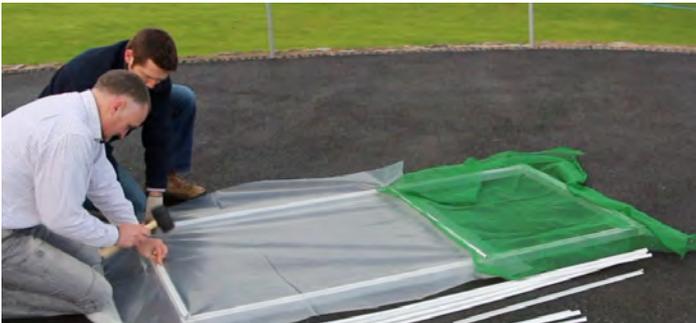


IMAGE 14



IMAGE 15



IMAGE 16



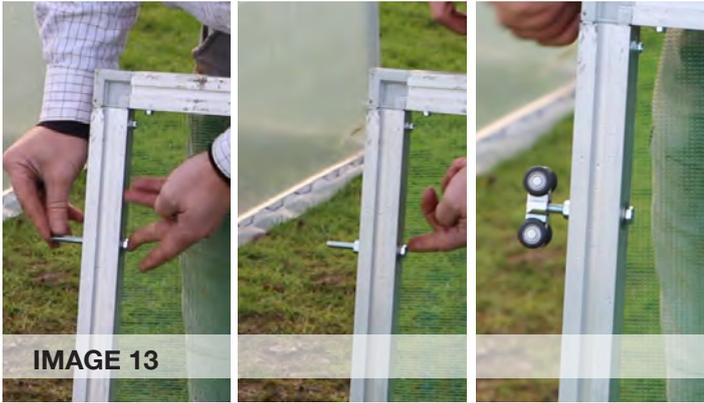
IMAGE 17



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TOOLS: Rubber or wooden mallet, Stanley knife, Cordless drill, Spirit level



Step One

Insert the door roller bolts through the two holes on the top edge of the door (image 1) and tighten the nuts (image 2). Spin the roller carriage in to position on to the protruding bolts just so they are flush with the outer hole.

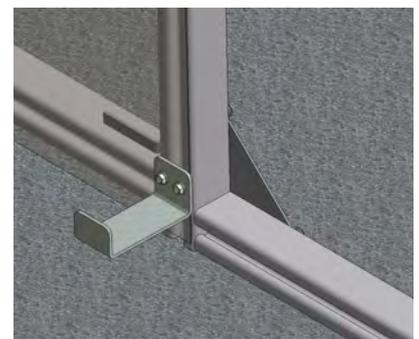
Step Two

Slide the door on to the track. Position the door track (with the door attached) against the polytunnel end frame. Using the tex screw provided, fasten one end to the upright post of the polytunnel end frame, making sure there is adequate clearance beneath the door. Raise or lower the other end until it's level (using a spirit level) until it's in position, then attach to the other upright post with a tex screw. Your door should now slide freely. If you are happy with the results then insert another tex screw on each door post for extra strength.



Step Three

Install both door drop bolt and door guides as shown in images below.



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